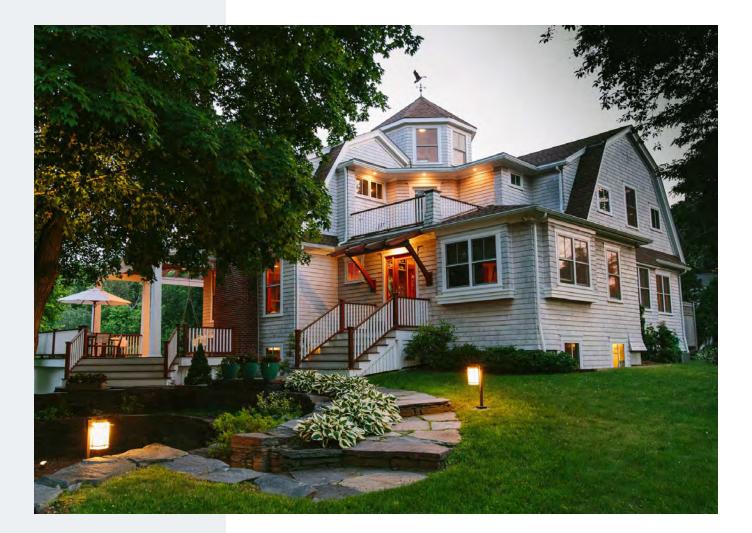


IN-STOCK PROGRAM CATALOG





ROGUE VALLEY DOOR

AMERICA'S LARGEST BUILDER OF WOOD DOORS

In 1985, John Dunkin and his team of designers and craftsmen began creating custom doors and entrances in Grants Pass, Oregon. The goal was not only to offer a top-quality product, but also doors that were expressions of their customers' unique tastes. Drawing inspiration from the natural beauty of Southern Oregon's majestic scenery, Rogue Valley Door quickly built a reputation by combining innovation and artistry with highly crafted precision.

Since then, Rogue Valley Door has grown into America's largest builder of wood doors. Today, our master craftsmen utilize the finest American materials, state-of-the-art milling technology and our 450,000 square foot facility to produce the best doors in the world. We invite you to review our collection, experience our tradition and create your own vision for your home.

Wild River Door Products is an exclusive distributor of Rogue Valley Doors.





WHAT OUR IN-STOCK PROGRAM MEANS FOR YOU.



Custom Order Wood Species

All of the doors listed in this literature are available in a variety of species on a special order basis.



In Stock Ready to Ship

Various standard sizes of the doors listed in this literature are in stock and ready for immediate shipment.



Filmed Glass

All of the stock doors listed in this literature come standard with film on the glass. This film eliminates the need to mask the door before painting.



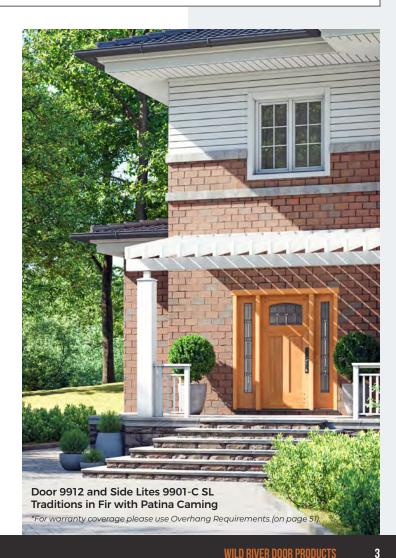
Primer

All Fir doors shown in this literature can be ordered Pre-Primed. Give us a day or two and we will apply a coat of primer to any of our in-stock fir doors. Special order primed doors are available as well and are typically made from poplar and/or MDF.

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Door 9026-C in Fir with Satin Class (IC) and Square Sticking erage please use Overhang Requirements (on page 51).

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URBAN DOOR DESIGNS

City style and modern lines come together with timeless quality and wood craftsmanship to create our new Urban Door Collection.

So whether you are a city dweller living in an industrial loft, or a suburban sprawler with a sense of metro chic, Rogue Valley Door offers a unique selection of beautiful wood doors with clean, modern geometric designs for city living.

Our Urban Door Designs are in-stock and ready to ship. From simple to bold, these doors offer modern homes a modern style and a certain distinction.





7126 (Satin IG) Fir with Square Sticking



9026 Square Sticking



9026-G (Satin IG) Fir with Square Sticking



9032-G (Satin IG) Fir with Square Sticking



9077 Fir with Flat Panel **Square Sticking**



9400 (Clear IG) Fir with Flat Panel **Square Sticking**



9077-G (Satin IG) Fir with Square Sticking



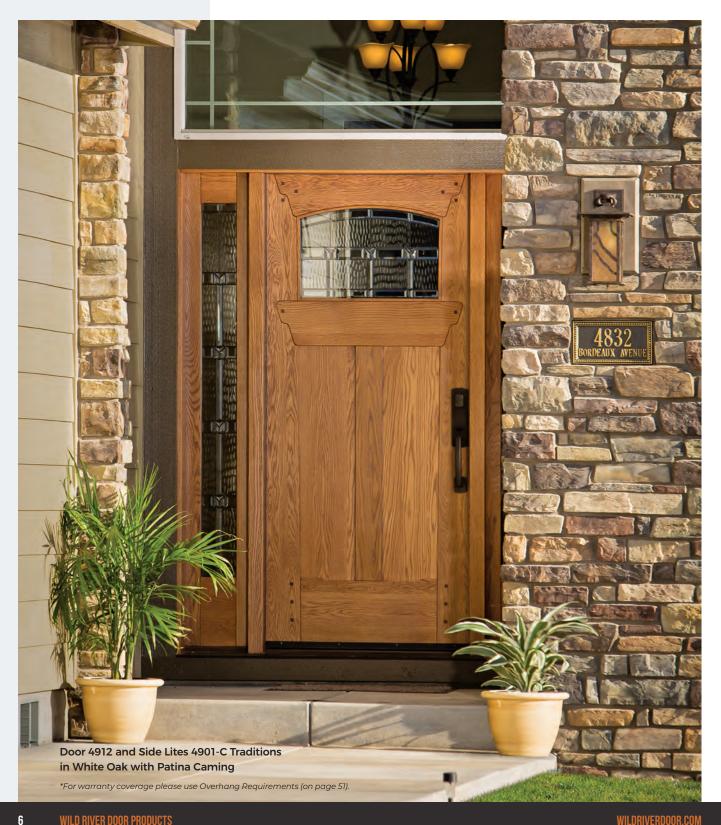
9042 Fir with Flat Panel **Square Sticking**



9042-G (Satin IG) Fir with Square Sticking

DECORATIVE DOOR DESIGNS

When it's time to make your big entrance, nothing creates a more beautiful statement than Rogue Valley Door products. Choose beautifully crafted decorative door designs made from fir, knotty alder, cherry, mahogany and oak that can be paired with elegant glass inserts. Make a welcoming statement about your home from the moment friends and family arrive, care of Rogue Valley Door.



DECORATIVE DOORS





4961 SL

4961 SL Patina Caming in Fir Flat





4462 Prairie with Patina Caming in Fir Flat Panel **Ovolo Sticking**







4961 SL

4462 SL











4962-A Traditions with Patina Caming in Knotty Alder HRP Ovolo Sticking









4961 SL





4962 Poppies with Patina Caming in Fir Flat Panel Ovolo Sticking



7



4462 SL





DECORATIVE DOORS







9912 Traditions with Patina Caming in Fir Flat Panel Square Sticking





9917 Traditions with Patina Caming in Fir Flat Panel Square Sticking



9901-C SL

8





9901-C SL

9901 SL









9901 SL



9912 Traditions with Patina 9901-C SL Caming in White Oak Flat Panel Square Sticking







9917 Pasadena with Patina or Zinc Caming in Fir Flat Panel Square Sticking



9901-C SL 9912 Pasadena with Patina or Zinc Caming in White Oak Flat Panel Square Sticking



9901-C SL



DECORATIVE DOORS





In Stock Ready to Ship

Various standard sizes of the doors listed in this literature are in stock and ready for immediate shipment.



9901 SL



9936 Traditions with Patina Caming in Fir Flat Panel Square Sticking



9901 SL



9933 Traditions with Patina Caming in Fir Flat Panel Square Sticking



9901 SL

9901 SL







9936 Traditions with Patina Caming in Cherry Flat Panel Square Sticking 9901 SL





9933 Traditions with Patina Caming in Mahogany Flat Panel Square Sticking

9901 SL

9901 SL



Special order Door 4461-V with Beaded Groove HRP and Ovolo Sticking and Side Lites 4705 and Transom 6705 in Custom Stained Fir all with Beveled IG

Opposite page: 4661-VA (Low-E) in Fir with Beaded HRP Ovolo Sticking and with Large Block Dentil Shelf.

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1 channels

Autumn

BEADED PANEL DOOR DESIGNS

One look at our Beaded Panel Doors and you can see handcrafted quality workmanship is the hallmark of Rogue Valley Door. Beaded Panel Doors incorporate exquisite details highlighting the natural luster of these lovely Fir doors. They are sure to add style to your home's exterior.

With Wild River's In-Stock Program these beautiful Beaded Panel designs in standard sizes are in-stock and ready to ship. If you like the design but are looking for a different wood finish, these doors are available in a variety of species on a special order basis.









4982-VA (Low-E) Fir with Beaded HRP Ovolo Sticking



4661-VA (Low-E) Fir with Beaded HRP Ovolo Sticking







412-V (Low-E) Fir with Beaded HRP Ovolo Sticking

4704-V



4703-V



4982-V (Low-E) Fir with Beaded HRP Ovolo Sticking





4703-V





4661-V (Low-E) Fir with Beaded HRP Ovolo Sticking

4661-V

4662-A (Clear Low-E) Knotty Alder with HRP Ovolo Sticking

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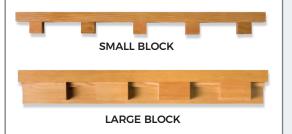
TRADITIONAL DOOR DESIGNS

Create a magnificent first impression to set the tone for the rest of your home, with exquisitely crafted Rogue Valley Door Traditional Door Designs made from fir and knotty alder. These beautiful custom crafted doors can be hung as single or double entry doors and are in stock, ready to ship.

All of the Wild River In-Stock doors listed here come standard with film on the glass. This film eliminates the need to mask the door before painting.

DENTIL SHELVES

Two distinctive Dentil Shelf designs are available for most any Rogue Valley Door.







4697 (Low-E) Fir with HRP Ovolo Sticking



4632 (Low-E) Fir with Flat Panel Ovolo Sticking

9662 (Low-E) Fir with Flat Panel Square Sticking



4662 (Low-E) Fir with HRP Ovolo Sticking



9662-A (Low-E) Fir with Flat Panel Square Sticking



4662-A (Low-E) Fir with HRP Ovolo Sticking



4612 (Low-E) Fir with Flat Panel Ovolo Sticking



4662 (Low-E) Knotty Alder with HRP Ovolo Sticking



4612 (Seedy Baroque) Fir with Flat Panel Ovolo Sticking



4662-A (Low-E) Knotty Alder with HRP Ovolo Sticking

TRADITIONAL DOORS





EXTERIOR PANEL DOOR DESIGNS

Create a designer look by installing matching exterior panel doors for your home. Rogue Valley Door Exterior Panel Door Designs are the perfect choice because they are crafted in a variety of architectural styles and available in Fir, Hemlock, Primed or Knotty Alder.



EXTERIOR PANEL DOORS



4044 Fir with HRP Ovolo Sticking



9033 Fir with Flat Panel Square Sticking



4020 Primed with Flat Panel Ovolo Sticking (9020 Primed Square Sticking)



4030

4130

Fir with HRP

Ovolo Sticking

4082-A Knotty Alder with HRP Ovolo Sticking



4055 Fir with HRP Ovolo Sticking



9020 Fir with Flat Panel Square Sticking



9055 Fir with Flat Panel Square Sticking



EXTERIOR PANEL DOORS



9033 Primed with Flat Panel Square Sticking



9055 Primed with Flat Panel Square Sticking



9030 Hemlock with Flat Panel Square Sticking



4082 Fir with Flat Panel Ovolo Sticking



9055 Hemlock with Flat Panel Square Sticking



4082 Primed with Flat Panel Ovolo Sticking (9082 Primed Square Sticking)



9033 Knotty Alder with Flat Panel Square Sticking



9033 Hemlock with Flat Panel Square Sticking



9082 Fir with Flat Panel Square Sticking



4082 Knotty Alder with HRP Ovolo Sticking



4082 Hemlock with HRP Ovolo Sticking



5082A ARP Knotty Alder with ARP Bevel Sticking



9082 Knotty Alder with Flat Panel Square Sticking



9082 Hemlock with Flat Panel Square Sticking



5082A PRP Knotty Alder with PRP Bevel Sticking



Door 9055 shown in Hem-lock with Flat Panel Square Sticking, Transom 6703 (Low-E), Direct Set Glass with 7/8" SDL Bars





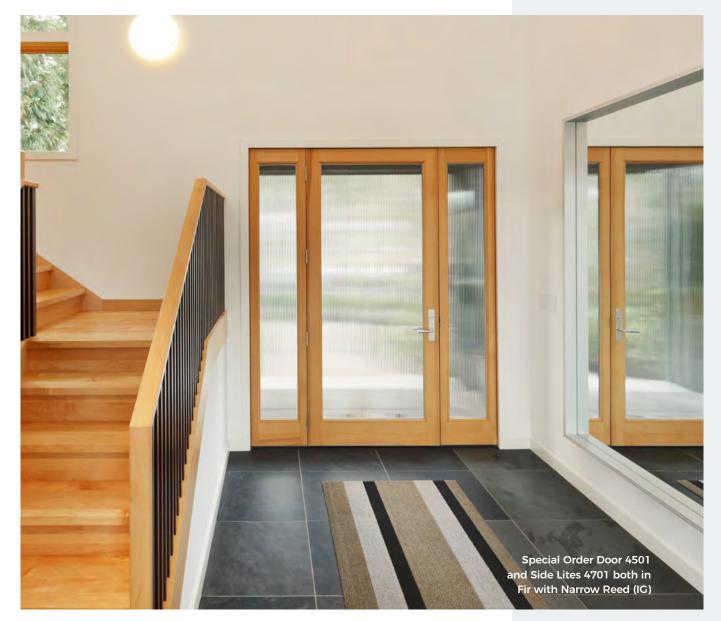


EXTERIOR FRENCH DOOR DESIGNS

Voila! Rogue Valley Door products are available in a number of styles to fit your home décor and are in stock, ready to ship. French Door Designs improve the elegance and sophistication of your home and are offered here in our beautiful Fir wood finish.



EXTERIOR FRENCH DOORS





4501 (Clear IG & Low-E) Fir with Ovolo Sticking

4510 (Clear IG) Fir with Ovolo Sticking

4621 (Clear IG) Fir with HRP **Ovolo Sticking**

Fir with HRP

Ovolo Sticking

21

Fir with HRP

Ovolo Sticking



SIDE LITE DESIGNS

Our in-stock side lites provide a stunning way to extend a grand entrance and brighten any entry. Some of the most intricate and unique designs we encounter are in this category.

These side lites are in stock and ready to ship. If you are looking for something different, please contact our Wild River specialists to create a truly unique entrance to your home.





INTERIOR PANEL DOOR DESIGNS

Matching Interior Panel Door Designs throughout your home creates a cohesive and designer look. Custom crafted in a variety of architectural styles and available in Fir, Knotty Alder, Hemlock and Primed.



INTERIOR PANEL DOORS



Fir with HRP Ovolo Sticking



Fir with Flat Panel Square Sticking



Fir with Flat Panel **Square Sticking**



Fir with HRP Ovolo Sticking

Fir with Flat Panel Ovolo Sticking

Primed Ovolo Sticking (8020 Primed Square Sticking)



Fir with HRP Ovolo Sticking



Fir with Flat Panel Square Sticking



Fir with Flat Panel Square Sticking



Door 8030, shown in Hemlock with 5/8" Flat Panel Square Sticking

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INTERIOR PANEL DOORS



8033 Primed with Flat Panel Square Sticking



82 Fir with Flat Panel **Ovolo Sticking**



Knotty Alder with Flat Panel Square Sticking





82-A Knotty Alder with HRP **Ovolo Sticking**



82 Knotty Alder with HRP Ovolo Sticking



82 Hemlock with HRP **Ovolo Sticking**



5082A ARP Knotty Alder with ARP **Bevel Sticking**



8082 Knotty Alder with Flat Panel Square Sticking



8082 Hemlock with Flat Panel Square Sticking



5082A PRP Knotty Alder with PRP **Bevel Sticking**



8055 Primed with Flat Panel Square Sticking



8030 Hemlock with Flat Panel Square Sticking



82 Primed with Flat Panel **Ovolo Sticking** (8082 Primed Square Sticking)

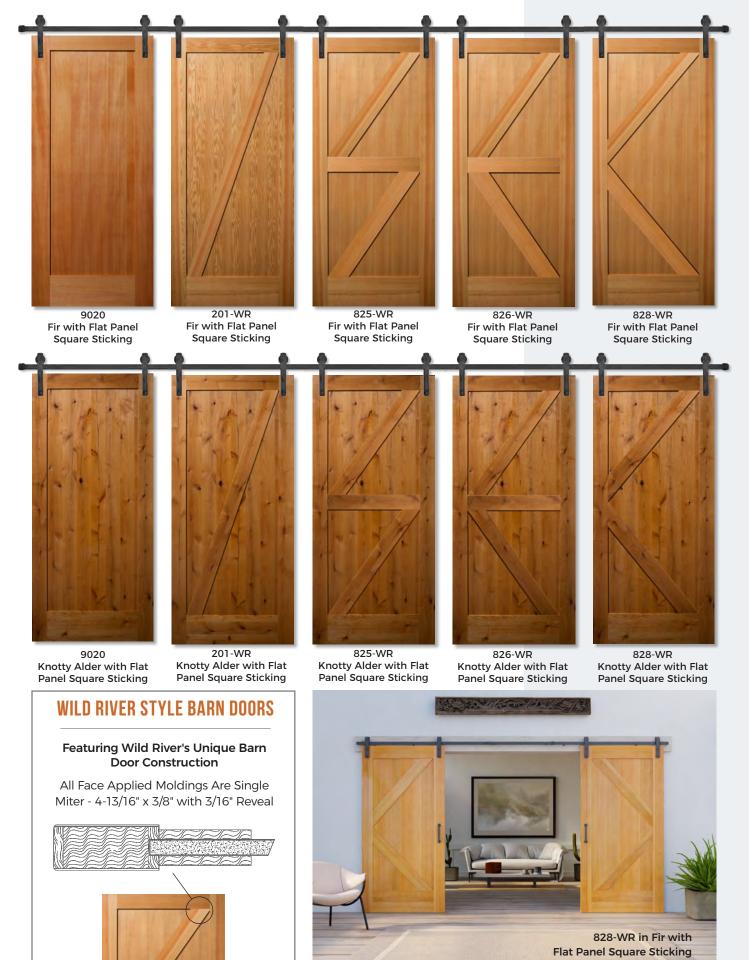


SLIDING BARN DOOR DESIGNS

Sliding barn doors are not just for barns anymore. Barn-style doors have come inside and are giving homeowners a fresh, new look on a classic American design. From rustic living rooms to contemporary office spaces, our barn-style doors offer your home a unique function as well as great eye appeal.

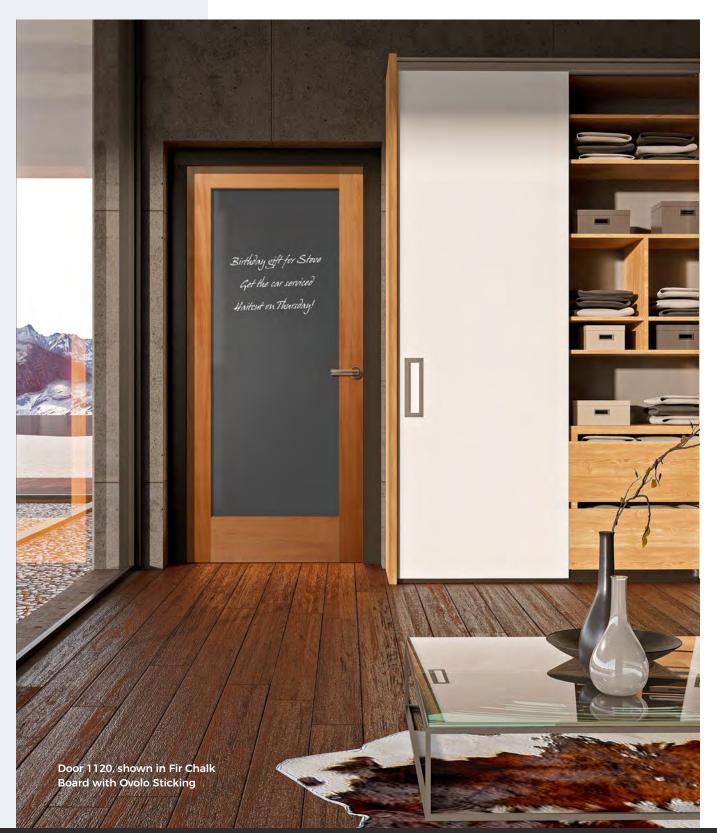


SLIDING BARN DOORS



CHALK BOARD DOOR DESIGNS

Our multipurpose door designs appeal to your everyday needs. These functional doors come with magnetic chalk boards—perfect for the active family and are available in Fir, Hemlock, Knotty Alder and Primed.



CHALK BOARD DOORS



1120 Fir with Chalk Board and Ovolo Sticking



1120 Knotty Alder with Chalk Board and Ovolo Sticking



8120 Fir with Chalk Board and Square Sticking



8120 Knotty Alder with Chalk Board and Square Sticking



8120 Hemlock with Chalk Board and Square Sticking



8120 Primed with Chalk Board and Square Sticking



1120 Primed with Chalk Board and Ovolo Sticking



BI-FOLD DOOR DESIGNS

Beautiful and functional, our closet doors provide classic styling, and durable construction to stand up to everyday use. Bi-fold doors are in-stock with both flat and raised panel designs. They're the perfect solution for full-sized closet openings, laundry rooms or other storage areas.



BI-FOLD DOORS







8033-BF Fir with Flat Panel Square Sticking



82-BF Knotty Alder with HRP Ovolo Sticking



8082-BF Knotty Alder with Flat Panel Square Sticking



8033-BF Knotty Alder with Flat Panel Square Sticking



82-BF Hemlock with HRP Ovolo Sticking



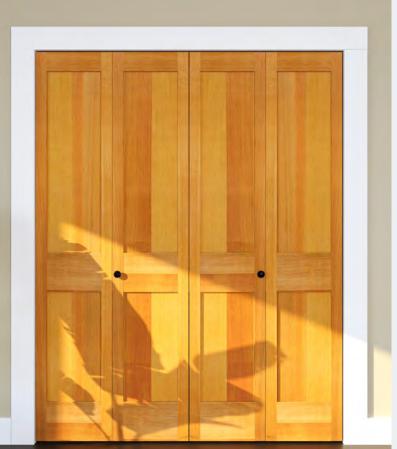
8033-BF Hemlock with Flat Panel Square Sticking



8082-BF Hemlock with Flat Panel Square Sticking



82-BF Fir with Flat Panel Ovolo Sticking



Bifold Door 8082, shown in Fir with 5/8" Flat Panel Square Sticking

FIRE RATED DOOR DESIGNS

Rogue Valley Door provides fire doors with a 20 minute fire rating on all of our popular styles. These doors match their exterior and interior counterparts visually, allowing our customers to carry this beautiful line throughout their home, while complying with code requirements for the door between their house and garage.



FIRE RATED DOORS



4082-F Fir with Flat Panel Ovolo Sticking



9082-F Fir with Flat Panel Square Sticking



9082-F Knotty Alder with Flat Panel Square Sticking



4044-F Fir with HRP Ovolo Sticking



4030-F Fir with Flat Panel Ovolo Sticking



9033-F Knotty Alder with Flat Panel Square Sticking



4055-F Fir with HRP Ovolo Sticking



9033-F Fir with Flat Panel Square Sticking



5082A-F ARP Knotty Alder with ARP Bevel Sticking



4130-F Fir with HRP Ovolo Sticking



9055-F Fir with Flat Panel Square Sticking



5082A-F PRP Knotty Alder with PRP Bevel Sticking



9020-F Fir with Flat Panel Square Sticking



4082-F Knotty Alder with HRP Ovolo Sticking



4082A-F Knotty Alder with HRP Ovolo Sticking



FIRE RATED DOORS



4020-F Primed with Flat Panel Ovolo Sticking



9055-F Primed with Flat Panel Square Sticking



9055-F Hemlock with Flat Panel Square Sticking



9082-F Primed with Flat Panel Square Sticking



4082-F Hemlock with HRP Ovolo Sticking



In Stock Ready to Ship

Various standard sizes of the doors listed in this literature are in stock and ready for immediate shipment.



9020-F Primed with Flat Panel Square Sticking



9082-F Hemlock with Flat Panel Square Sticking



4082-F Primed with Flat Panel Ovolo Sticking



9030-F Hemlock with Flat Panel Square Sticking



9033-F Primed with Flat Panel Square Sticking

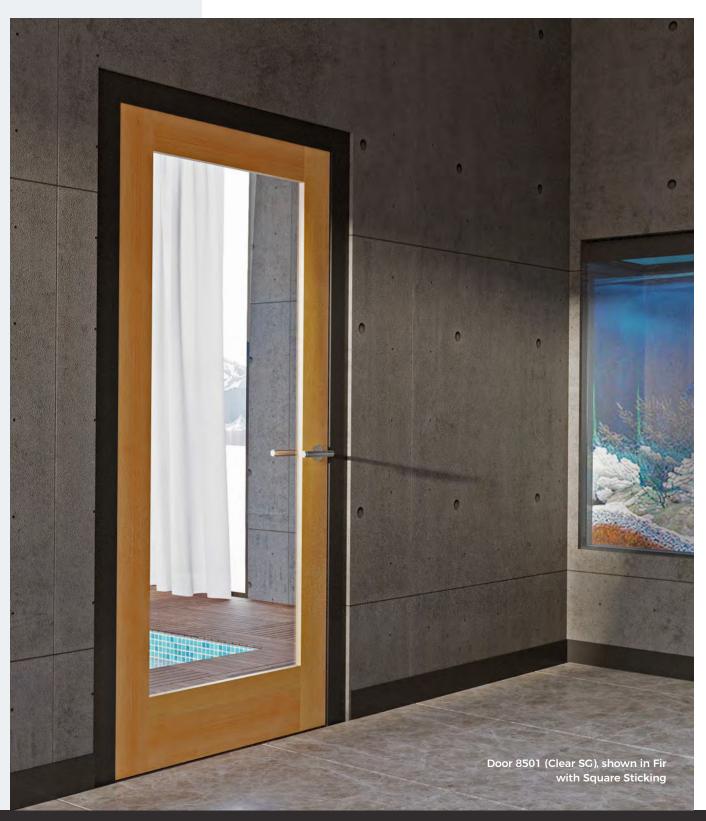


9033-F Hemlock with Flat Panel Square Sticking



INTERIOR FRENCH DOOR DESIGNS

Voila! Interior French Door Designs are available in a number of styles to fit your home décor. Rogue Valley Door has improved the elegance and sophistication of French doors by offering them in Fir, Hemlock, Knotty Alder or Primed. Match the wood finish with your other home furnishings for a truly stylish look.



INTERIOR FRENCH DOORS





1501 (Clear SG) Fir with Ovolo Sticking





1501 (Seedy Baroque) Fir with Ovolo Sticking





1501 (Mirror, 2 Sides) Fir with Ovolo Sticking



1590 (Pantry Image) Fir with Ovolo Sticking



1590 (Pantry Image) Knotty Alder with Ovolo Sticking



1590 (Pantry Image) Primed with **Ovolo Sticking**



1501 (Clear SG) Knotty Alder with Ovolo Sticking



1501 (Clear SG) Primed with **Ovolo Sticking**



1501 (Satin)

1501 (Satin) Primed with **Ovolo Sticking**



1501 (Seedy Baroque)

1501 (Seedy Baroque) Primed with **Ovolo Sticking**



1501 (Mirror, 2 Sides) Knotty Alder with Ovolo Sticking



1501 (Mirror, 2 Sides) Primed with Ovolo Sticking



INTERIOR FRENCH DOORS





8501 (Satin) Fir with



8501 (Seedy Baroque) Fir with Square Sticking



8501 (Mirror, 2 Sides) Fir with Square Sticking



8590 (Pantry Image) Fir with Square Sticking



8590 (Pantry Image) Knotty Alder with Square Sticking



8590 (Pantry Image) Primed with **Square Sticking**

Knotty Alder with Square Sticking



8501 (Satin) Knotty Alder with Square Sticking



8501 (Satin) Primed with Square Sticking



8501 (Seedy Baroque)

8501 (Seedy Baroque) Primed with **Square Sticking**

Square Sticking



8501 (Mirror, 2 Sides)

Knotty Alder with

8501 (Mirror, 2 Sides) Primed with Square Sticking





8501 (Clear SG) Primed with **Square Sticking**



INTERIOR FRENCH DOORS



8501 (Clear SG) Hemlock with Square Sticking



8501 (Satin) Hemlock with Square Sticking



8501 (Seedy Baroque) Hemlock with Square Sticking



8501 (Mirror, 2 Sides) Hemlock with Square Sticking



8590 (Pantry Image) Hemlock with Square Sticking



1510 (Clear SG) Fir with Ovolo Sticking



1510 (Clear SC) Primed with Ovolo Sticking



1515 (Clear SG) Fir with Ovolo Sticking



1515 (Clear SG) Primed with Ovolo Sticking



Door 8501 (Mirror, 2 Sides), shown in Fir with Square Sticking

SPECIAL ORDER GLASS DOOR DESIGNS

In addition to the many glass options available for our in-stock Interior French Doors in the previous section, we have Special Order Glass Doors that feature even more handsome designs for your Pantry, Laundry and Office.



SPECIAL ORDER GLASS DOORS



Fir with Ovolo Sticking



1592 Office Text Only Knotty Alder with Ovolo Sticking

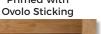


1591 Laundry Text Only Fir with **Ovolo Sticking**





1592 Office Image Primed with



Laundry

1591 Laundry Image

Hemlock with

Ovolo Sticking



1591 Laundry Text Only Hemlock with **Square Sticking**



1592 Office Words Hemlock with Square Sticking



1591 Laundry Words Primed with Square Sticking



1591 Laundry Image Primed with Ovolo Sticking



1590 Pantry Text Only Knotty Alder with Ovolo Sticking



1592 Office Text Only Fir with Ovolo Sticking



1591 Laundry Words Fir with Ovolo Sticking



1590 Pantry Words Primed with **Ovolo Sticking**



1592 Office Image Knotty Alder with Ovolo Sticking

CUSTOM DOOR DESIGNS



IMAGINE IT AND ROUGE VALLEY DOOR CAN BUILD IT

We Invite Freedom of Expression

Your home is a reflection of your lifestyle. From outdoor landscaping to interior design, your imagination is what turns a house into a home. Enhancing it with custom doors makes a bold statement and puts the finishing touches on your creation. Considering Rogue Valley Door offers a multitude of custom styles and shapes using a wide variety of wood species and glass treatments, the possibilities are endless. Whether you're an architect, a builder or a homeowner, we offer not only the finest wood doors available, but also the opportunity for you to design your own. If you can imagine it, we can build it.

Open the Door to Your Creativity

When you partner with Rogue Valley Door, our goal is to excite, inspire and provide you with the creative tools to design doors as unique as you are. From initial sketches, we generate a precise CAD drawing. From there, the design is sent along to our craftsmen. With great pride and attention to detail, we incorporate the materials you choose, build it to your precise specs and have it ready to ship within weeks.

Explore the possibilities of having a door made to your specifications and see how simple we make the process. Just visit us at roguevalleydoor.com and click on Door Builder.

CUSTOM DOORS

CUSTOM MULTIPLE SPECIES



With Custom Multiple Species Doors from Rogue Valley Door you can mix and match your favorite species to create the look that fits your home.

a oadster:

& GRILL

-

Create a Custom

Etched Door with

words, logos or

graphics of your

choice.



CUSTOM SHAPED



interior and exterior

Custom Shaped Doors. for both doors, will add character to your home.

Rogue Valley

Custom Carved Doors are designed

for business and

your doors with carved words, logos

or graphics.

home to enhance



CUSTOM ETCHED GLASS

CUSTOM CARVED

WOOD SPECIES

Choose from Rogue Valley Door's range of 17 standard wood species. Our standard selection of wood species provides a palette of stunning colors and textures, each with its own distinctive character. If you have a different type of wood species in mind, please see the following pages for our specialized woods or contact your Wild River representative for more wood species ideas.



Alder



Hemlock





Ash



Hickory



Maple Pine* * Note on pine that raised panels have mix grain.



Birch



Knotty Alder



Poplar





Fir



Knotty Pine



Red Oak



Mahogany



Walnut





White Oak



Primed

GLASS TREATMENTS



White Laminate

This safety glass is made by sandwiching a white film between clear panes.



Rain A vertical treatment resembling raindrops that is fairly opaque.



Satin Light and privacy combine in this translucent, semiopaque glass treatment.



Seedy Baroque Clear glass with a scattered look, baroque wash and asymmetrical curves.



Clear A clear pane of glass that provides classic, transparent simplicity.



Grey A clear glass treatment with a subtle grey hue that is fully transparent.



Delta Frost

A fairly opaque, frosted glass treatment with a unique, random texture.



Bevel A clear, tempered glass with a striking beveled edge.



Evergreen A clear glass treatment with subtle green highlights that is mostly transparent.



Sycamore

Leaf impressions offer soft obscurity while allowing an abundance of light to travel throughout the room.



Obscure-P516 A pebbled or "orange peel" treatment that is mostly opaque.



Taffeta Reminiscent of taffeta fabric, this radiant glass offers privacy without obscuring natural light.

* These glass options are NOT recommended for Multi Light Doors.



Bronze

A clear, mostly-

Glue Chip A stylish frosted treatment that is fairly opaque.



Reeded*

An elegant vertical

line treatment that

is fairly transparent.

Monumental A semi-transparent with a distinctive pattern offers privacy and natural light.



Solar Bronze A mirrored exterior effect that provides a clear, bronzetinted view from inside.



Filmed Glass

All of the stock doors listed in this literature come standard with film on the glass. This film eliminates the need to mask the door before painting. This film is not standard on special order doors, however it can be ordered on all special order doors.







IG w/White GBG Insulated glass divided by a white internal grid to simulate a door with multiple lights.

CAMING OPTIONS

Patina (Black)



IG w/Bronze GBG Insulated glass divided by a bronze internal grid to simulate a door with multiple lights.

> Zinc (Silver)



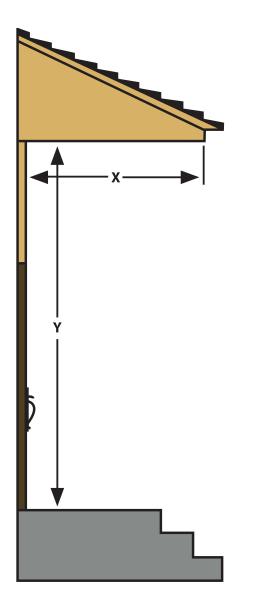
Brass (Gold)







OVERHANG REQUIREMENTS



Adequate overhang is critical to the life and performance of your new wood stile and rail door.

APPROPRIATE OVERHANG CALCULATION

Please observe the following Rogue Valley Door minimum overhang requirements to help protect your door from the elements and extend the life of the door.

In most climate conditions the following formula can be used to determine the appropriate amount of overhang: X=1/2Y (where X is the length of the overhang required and Y is the distance from the bottom of the door to the base of the overhang.) For example, if the measurement from the bottom of the door to the base of the overhang is 8 feet, the required overhang is 4 feet. For more severe climates, very wet or dry areas, the following formula should be used: X=Y.

Climate & Exposure Chart

What direction does my door face, N, S, E, W? A Southern exposure can take a toll on wood exterior doors because they are exposed to sunlight most of the day. Use this handy guide that factors your local climate and the direction your door faces to suggest the right dimensions for your overhang (pictured left).

DIRECTION YOUR DOOR FACES

Climate	North	South	East	West
Desert	X=1/2Y	Not Recommended	X=1/2Y	Not Recommended
Ocean	X=1/2Y	X=Y	X=1/2Y	X=Y
Wet	X=Y	X=Y	X=Y	X=Y
Mild	X=1/2Y	X=Y	X=1/2Y	X=Y

HANDLING, INSTALLATION & FINISHING



Door Handling Guide

- 1. Handle all doors with clean gloves and equipment.
- 2. Avoid dragging doors across one another or across other surfaces. Avoid leaning at a steep angle.
- 3. Store on a level surface in a dry, well-ventilated building. Avoid stacking on end.
- 4. Cover doors to keep clean, but allow air circulation.
- 5. Doors should not be subject to abnormal heat, dryness, or humidity for prolonged periods. Avoid sudden changes such as forced heat to dry out a building.
- 6. Deliver doors in a clean truck and under cover from wet weather.
- 7. Deliver doors to building site only after plaster, stucco, and/or cement is dry.
- 8. If the doors are to be stored for long periods or on the job site, the entire door including the top and bottom edges must be sealed in order to prevent undue moisture absorption.
- 9. Doors shall not be exposed to excessive moisture (above 55% RH), excessive heat (90 degrees F), and dryness (30%RH).

Door Fitting & Hanging Guide

- 1. All wood doors should be conditioned to average prevailing relative humidity of the locality before hanging.
- 2. When hanging door, allow adequate clearance for swelling of door or frame in extremely damp weather.
- 3. All exterior glazed doors should be hung with the removable wooden bead facing the interior side of the opening.
- 4. Avoid cutting doors down in size, use designated sizes. If width trim is necessary, do not trim more than ¼" per side. Top of door may be trimmed ½" and the bottom no more than 1-½". Use a sharp, fine tooth saw for best results.
- 5. Caution must be used to avoid impairing the utility or structural strength of the door when fitting for hardware, lites, louvers, panels, and/or any other special detail.
- 6. Be sure the jambs and stops are set perfectly square and plumb.
- 7. Immediately after fitting, cutting for closures, weather-strip and/or threshold and before hanging any interior or exterior door on the job, the entire door including top and bottom edges must be sealed to prevent undue absorption of moisture.

Door Preparation For Finishing Guide

- 1. Adjust or align components if necessary.
- 2. All doors manufactured by Rogue Valley Door require sanding prior to finishing. The degree of pre-sanding will depend upon the owner's selection of stain and whether or not they are spraying or wiping on the stain.
- 3. Remove all handling marks, instruction labels, stamps and effects of exposure to moisture with a thorough, final light sanding over all surfaces of the door, using 180 grit sand paper. Note: Small amounts of grease, oil or pitch can be wiped clean with mineral spirits.
- 4. Clean door thoroughly after sanding to remove all dust or foreign material. Avoid using chemical cleaners that react unfavorably to certain wood species and finishes. Consult a finish expert. Note: Some hardwood species can have an adverse reaction with certain chemical cleaners and finishes.
- 5. Apply finish as soon as door is fitted, but before final hanging. Cutouts for hardware must be sealed prior to installation. Rogue Valley Door will not warrant product that has been hung prior to finishing or that shows deterioration of wood or swelling due to finish breakdown.
- 6. Make sure all surfaces are sealed and finished, including top, bottom, and side edges of the stiles and rails.
- 7. It is the finisher's responsibility to cover the glass during the finishing process. On doors ordered with plastic film, removal of the film immediately after finishing is required. Failure to remove the film in a timely manner may result in difficulties in removing the film at a later date. Do not use razors or other sharp object to remove the film or clean the glass. These items may scratch the glass.

Exterior Door Finishing Guide

Caution: If during the finish process you are having some issues with your door, stop finishing immediately and contact the company from where you purchased the doors.

Stain & Clear Finish

The top coats should be a solvent-borne (oil-base, alkyd resin base, polyurethane resin-base) or a water-borne (latex resin-base) clear finish. The advantages of a solvent-borne clear finish is they are faster drying, harder, and more water resistance. The advantages of a water-borne clear finish is they are very flexible, ultraviolent resistance, and have good exterior durability. Note: Lacquer-base toners or finishes should not be used on exterior doors.

- 1. When applying stain to a door, the door should be prepped with a wood conditioner or sanding sealer prior to applying stain. Verify with the stain and top coat manufacturer's instructions. Caution: If during the finish process you are having some issues with your door, stop finishing immediately and contact the company from where you purchased the doors.
- 2. Doors should be sealed with at least three coats of a good quality exterior solvent-borne or water-borne clear finish.
- 3. Sand lightly between top coats, making sure that all surfaces and edges are covered every time a coat is applied. Clean door of dust before applying the next coat.
- 4. To minimize moisture penetration where wood parts or glass and wood come together, be sure enough top coat is applied to form a bridged film across any voids. Make sure that the finish does not prevent movement of the floating panels.
- 5. You can make sure all coatings in the finish system are compatible by using products from the same manufacturer. Finish manufacturers will be able to tell you which of their products may be successfully applied in combination with each other. Finishes should be applied in accordance with the manufacturer's instructions.
- 6. Dark colored stains should not be used on doors exposed to sunlight, as expansion and contraction of door components may occur.
- 7. A substantial overhang and protection from the elements will minimize component movement inherent in exterior wood doors.

Paint Finish

Oil-base or latex resin-base exterior grade primer and paints may be used on wood doors. Oil-base primer and paints offer more resistance to moisture penetration, and latex resin-base primer and paints will offer better durability and color retention.

1. Doors should be sealed with a good quality exterior primer followed by at least two topcoats of either an oil-base or latex resin-base exterior paint.

- 2. Sand lightly between coats, making sure that all surfaces and edges are covered every time a coat is applied. Clean door of dust before applying the next coat.
- 3. To minimize moisture penetration where wood parts or glass and wood come together, be sure enough paint is applied to form a bridged film across any voids. Make sure that the finish does not prevent movement of the floating panels.
- 4. You can make sure all coatings in the finish system are compatible by using products from the same manufacturer. Finish manufacturers will be able to tell you which of their products may be successfully applied in combination with each other. Finishes should be applied in accordance with the manufacturer's instructions.
- 5. Dark colored paints should not be used on doors exposed to sunlight, as expansion and contraction of door components may occur.
- 6. A substantial overhang and protection from the elements will minimize component movement inherent in exterior wood doors.

High Exposure Finishing

- 1. Use silicone caulking around the perimeter of each glass pane. This will seal the putty and prevent any moisture from penetrating the door.
- 2. Use silicone caulking around the perimeter of each panel. This will seal the panel joint and help prevent moisture from penetrating the door.
- 3. Allow any finish to flow onto the glass area at least 1/16 inch.
- 4. Storm door may be required to completely eliminate moisture problems. If storm door is used, it must be ventilated to eliminate heat build-up.

Maintenance

Your Rogue Valley Door will need some periodic maintenance to help insure that it has adequate protection against the elements. This regular maintenance is required for the warranty that is provided with every Rogue Valley Door. Some of the following signs are indicators that it is time to re-finish your Rogue Valley Door: chalkiness in finish, flaking of finish, hairline cracks in the finish, and changes in the color of the finish.

Interior Door Finishing Guide

Caution: If during the finish process you are having some issues with your door, stop finishing immediately and contact the company from where you purchased the doors.

Stain & Clear Finish

A solvent-borne system is recommended for interior door applications, and may be that of a lacquer-base.

- 1. Depending on the type of stain being applied, the door may need to be prepped with a wood conditioner or sanding sealer prior to applying stain. Verify with the stain and top coat manufacturer's instructions.
- 2. Doors should be sealed with at least two coats of a good quality exterior solvent-borne or water-borne clear finish.
- 3. Sand lightly between top coats, making sure that all surfaces and edges are covered every time a coat is applied. Clean door of dust before applying the next coat.
- 4. You can make sure all coatings in the finish system are compatible by using products from the same manufacturer. Finish manufacturers will be able to tell you which of their products may be successfully applied in combination with each other. Finishes should be applied in accordance with the manufacturer's instructions.

Paint Finish

Oil-base or latex resin-base primer and paints may be used on wood doors. Oil-base primer and paints offer more resistance to moisture penetration, and latex resin-base primer and paints will offer better durability and color retention.

- 1. Doors should be sealed with a good quality primer followed by at least two topcoats of either an oil-base or latex resin-base paint.
- 2. Sand lightly between coats, making sure that all surfaces and edges are covered every time a coat is applied. Clean door of dust before applying the next coat.
- 3. You can make sure all coatings in the finish system are compatible by using products from the same manufacturer. Finish manufacturers will be able to tell you which of their products may be successfully applied in combination with each other. Finishes should be applied in accordance with the manufacturer's instructions.

IMPORTANT: We strongly urge you to read and follow the guidelines detailed above. Failure to follow the guidelines above will invalidate our Limited Warranty. It will be the discretion of Rogue Valley Door or its representative to approve or reject any claim due to poor handling, application, installation or finishing.

ROGUE VALLEY DOOR LIMITED WARRANTY

All stile and rail door products manufactured by Rogue Valley Door meet or exceed generally accepted industry standards. Rogue Valley Door warrants that at the time of shipment, each door is fabricated with good material and workmanship and is free of defects which would cause the door to be unfit for the ordinary recommended use. Specific warranty periods for doors, door components, and exclusions are as follows:

One Year Exterior Door and Fire Door Limited Warranty

For doors used in an exterior application or interior fire door application will be warranted for one year from the date of shipment from the factory. This warranty applies only to doors that have been properly handled, finished, and for exterior doors installed with a proper overhang in accordance with the Rogue Valley Door Handling, Finishing, and Installation Guidelines.

Ten Year Interior Door Limited Warranty

For doors used in an interior application will be warranted for ten years from the date of shipment from the factory. Interior application is defined as having a controlled interior climatic conditions on both sides of the door. The ten year warranty does not apply to fire rated doors, doors with High Definition Glass (HDG) panels, or doors used in commercial, hospitality, or multi-family applications, in which case the one year warranty will apply. The ten year warranty only applies to the original purchaser, and is non-transferable.

Five Year Rogue Premium Limited Warranty

For doors manufactured using the Rogue Premium construction methods using either 1/4" veneer or solid face laminated stiles and rails. This warranty applies only to doors that have been properly handled, finished, and for exterior doors installed with a proper overhang in accordance with the Rogue Valley Door Handling, Finishing, and Installation Guidelines. The five year warranty only applies to the original purchaser, and is non-transferable.

Five Year Insulated Glass Limited Warranty

Rogue Valley Door warrants that any of our Insulated glass units will not develop a visual obstruction between the two panes of glass caused by the failure of the seal. Rogue Valley Door liability to a seal failure will be to send out a replacement glass unit.

Warranty Exclusions

The following are not considered a defect in your Rogue Valley Door, and are not covered by this written warranty:

- 1. Failure to properly seal all six edges of the door. The door must be properly finished immediately after fitting and hanging.
- 2. Natural color or texture variations in the wood.
- 3. Expansion of bottom rail due to climate conditions is not considered a defect.
- 4. Damage caused from extreme heat buildup where a storm door, dark paint, or dark stain is being used.
- 5. Failure to perform routine homeowner's maintenance.
- 6. Damage from improper storage or handling of the doors. Storage damage includes moisture in doors due to humidity.
- 7. Panel shrinkage is not considered a defect.
- 8. Failure to have adequate overhang, see page 51 for details.

- 9. For doors 3/0 x 7/0 or smaller, warp not exceeding 1/4" in the plane of the door is not considered a defect. For doors larger than 3/0 x 7/0 and up to 3/6 x 8/0, warp not exceeding 3/8" of an inch is not considered a defect. Action on any claim for warp may be deferred for a period of up to 1 year, in order to permit conditioning and equalizing to humidity and temperature conditions.
- 10. Doors larger than 3/6 x 8/0 are not covered under this warranty.
- 11. Plank doors are not warrantied against warp in any size.
- 12. The performance or appearance of finishes applied is not covered.
- 13. Surface checking of hardwoods is considered a natural characteristic and is not covered by this warranty.
- 14. Damage or defects caused by house settling or acts of God.







Rogue Valley

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